

# The robot driver in a co-simulated test environment: Supporting integrated development processes in the field of Real Driving Emissions



## IPG Apply & Innovate - TECH WEEKS 2020

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# Introduction



Institute for Internal Combustion  
Engines and Powertrain Systems  
Technical University of Darmstadt



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- Private company founded in 1983
- First products:
  - Valves for supra conductors:  
pressure control of liquid helium at 8 K
  - Valves for exhaust emission analyser:  
vacuum pressure regulator at 200 °C
- 1985: **1st AUTOPILOT system AP500** sold to BMW: Climatic chamber



- World-wide customer base
- More than 1000 robot systems sold world-wide
- **Wide product range of robot systems**

 **Stähle GmbH**, 71299 Wimsheim, Germany  
+49 7044 915610, info@stahle.com

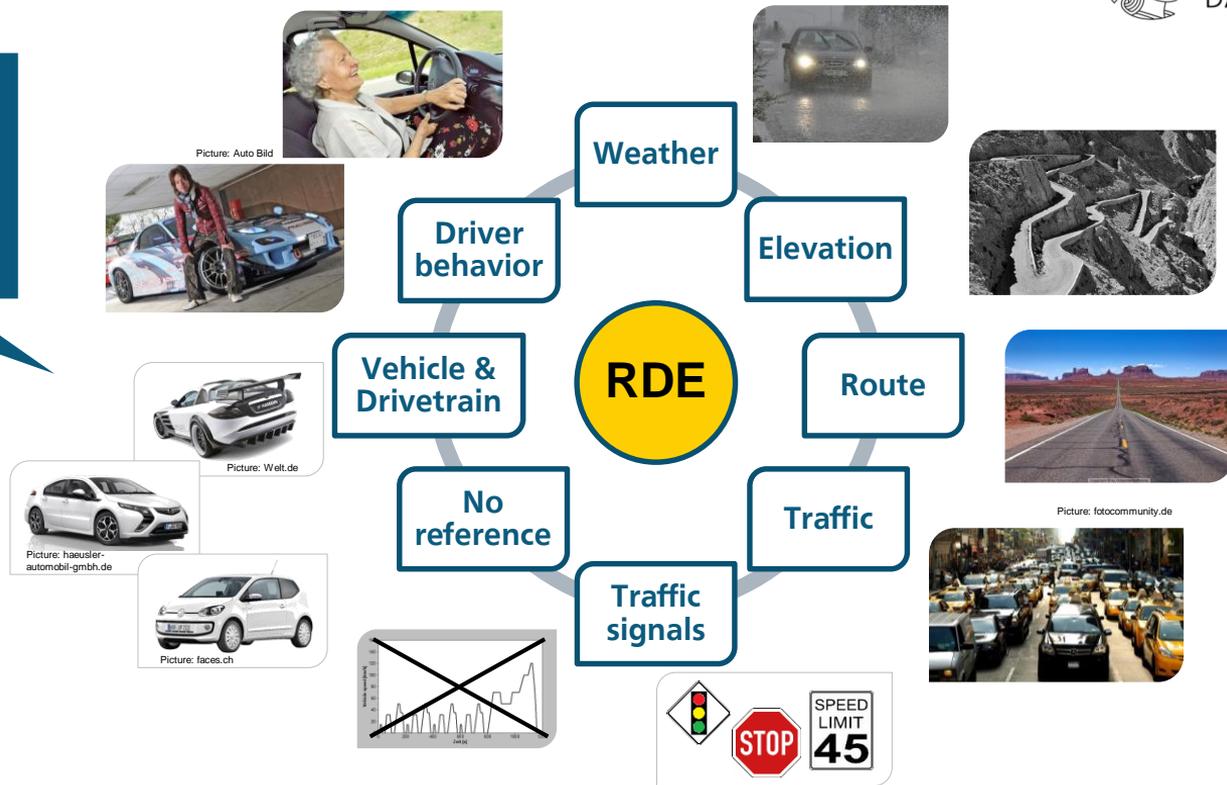
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# Content

- **Motivation**
- **Development Challenge: RDE**
- **Co-simulated test environment with CarMaker & Stähle DriverModule**
- **Conclusion**

# Motivation

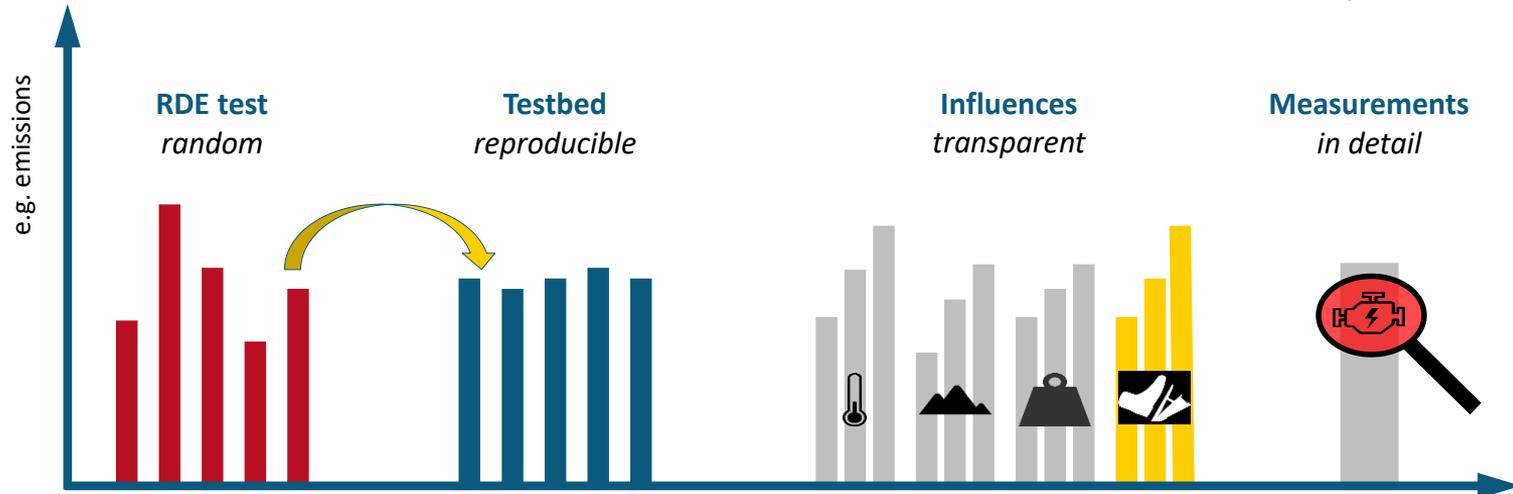
**RDE**  
great variability –  
many interactions



# Motivation

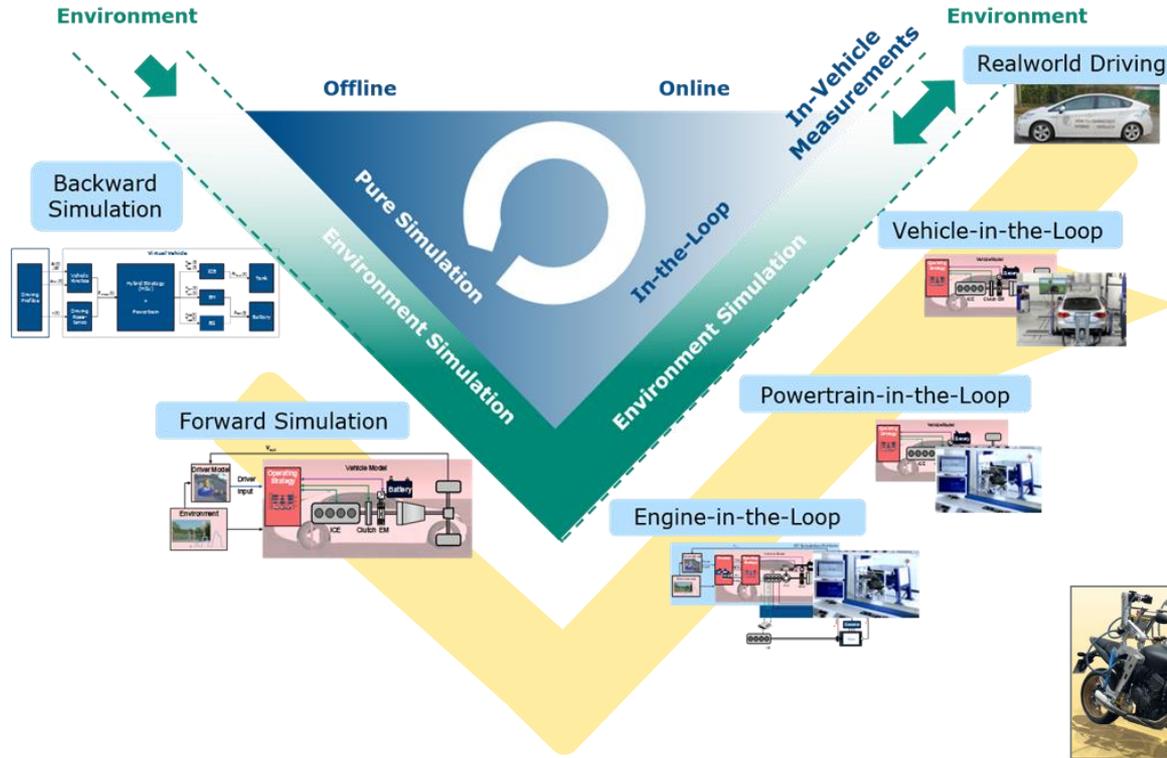
Detailed examination in  
testbed environments

Enabling Frontloading by combining  
hardware with simulation



Source: AVL

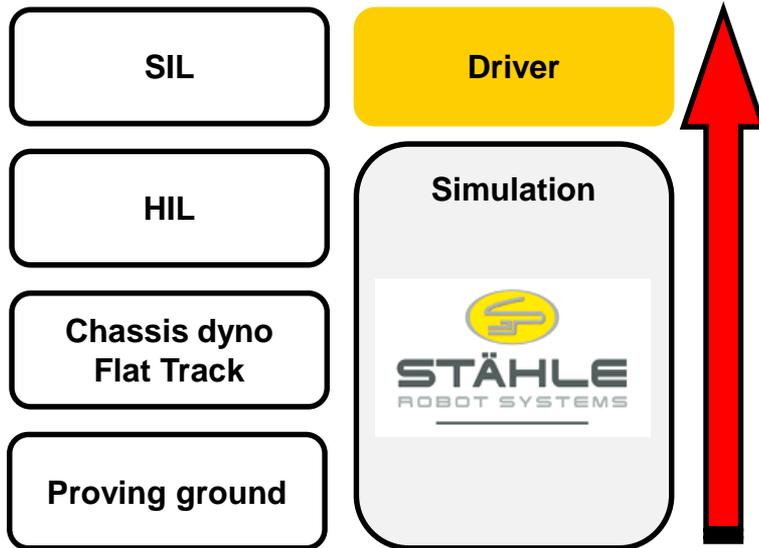
# Development Challenge: RDE



Application of  
Stähle DriverModule



# Development Challenge: RDE



## Application of Stähle DriverModule

- Same „vehicle input generator“
- Correlation between test bench configurations
- Same behaviour & performance & features
- Elimination of multiple and redundant development processes
- ***No incompatibilities from Vehicle to SIL***

***Human drivestyles  
Repeatable  
Precise***

# Development Challenge: RDE

Repeatability and Analysis

Virtual Integration

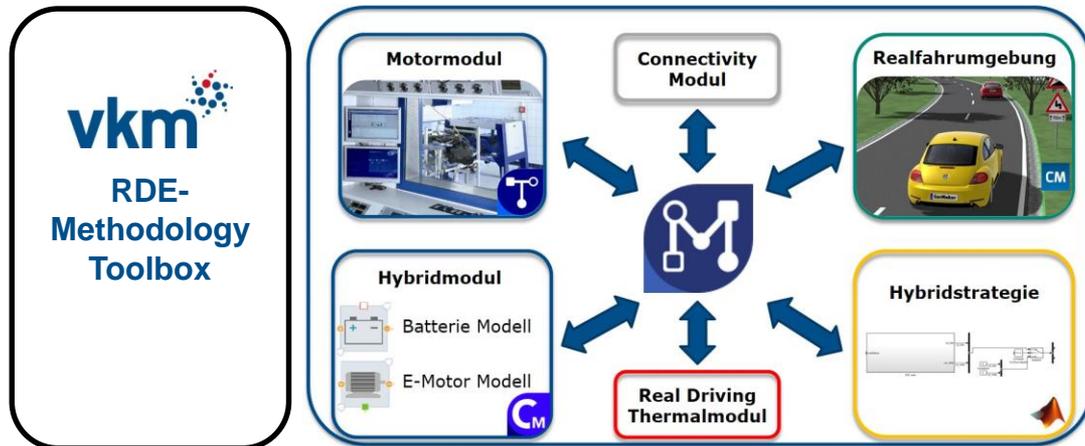
RDE Reference-Cycle

## VKM RDE Methodology Toolbox

Methodical adjustments to existing development procedures are necessary

Addressing RDE in early development phases with Co-Simulation Toolchain in the office & at the testbed

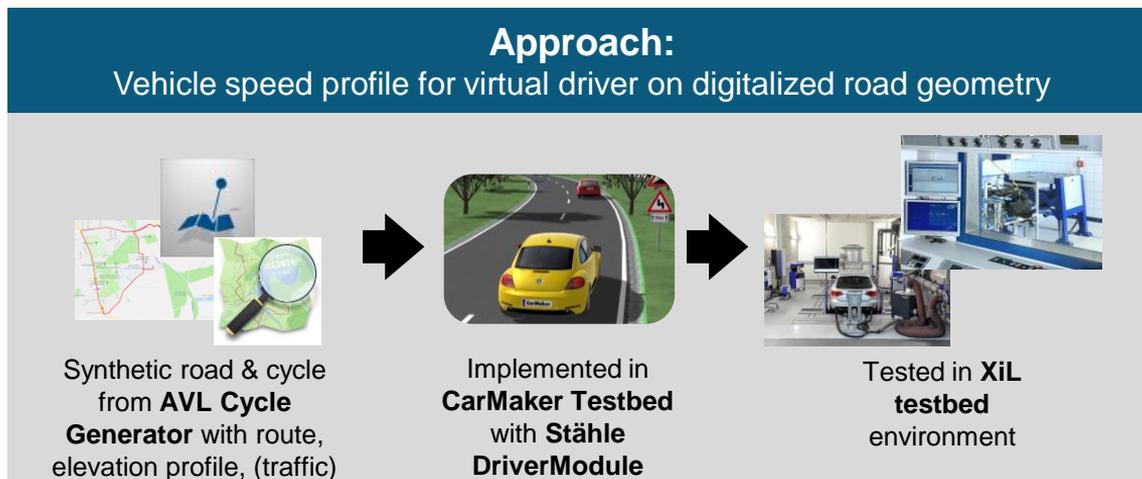
Modular Methodology Toolbox for various RDE Use Cases



# Co-simulated test environment

## Use Case

- RDE Testing on **EiL-testbed** with **CarMaker & Stähle DriverModule**



- Detailed focus on **Repeatability & Analysis** of virtual driver behaviour

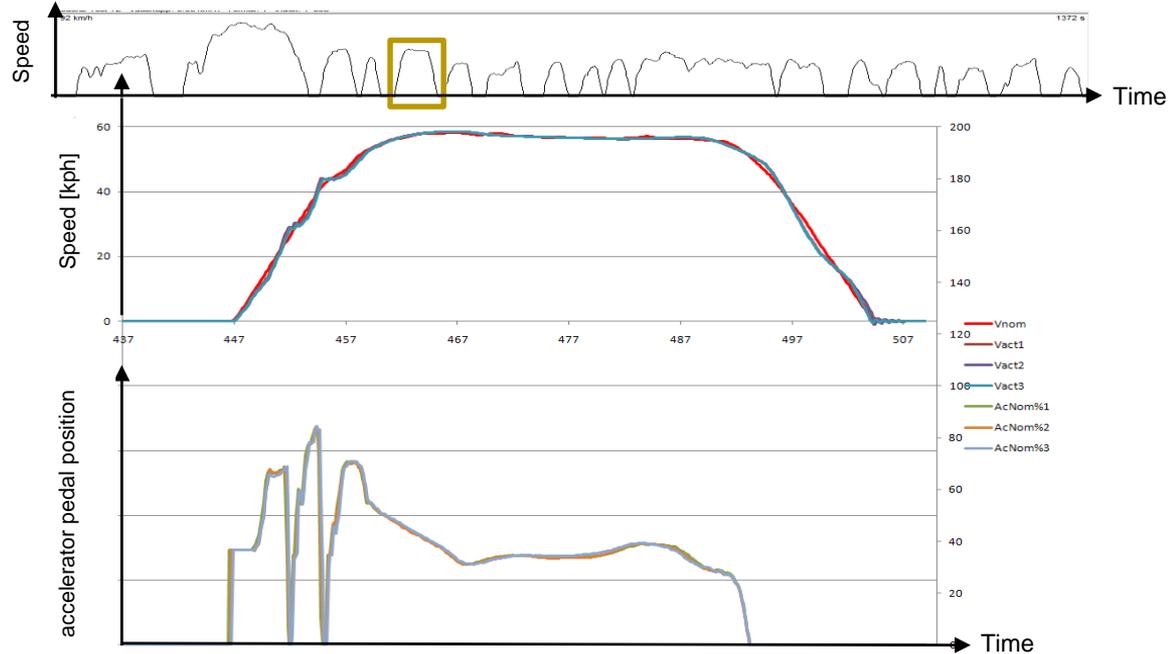
Different drive style settings & strategies

Different shifting behaviour & strategies

Test repeatability

# Co-simulated test environment

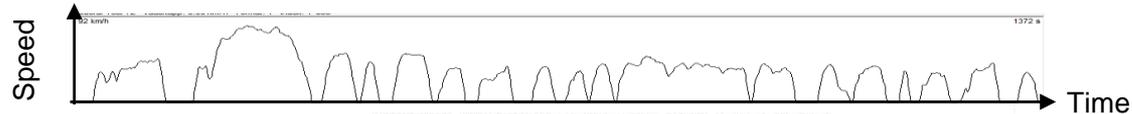
## Repeatability – 3 ROBOT runs on chassis dyno



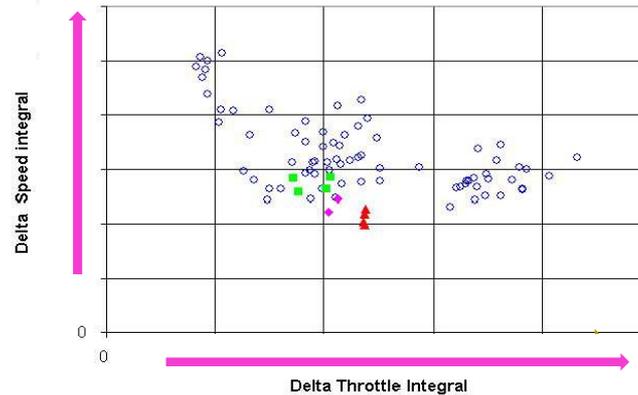
**Pictures:** Courtesy of IPEK, AUDI

# Co-simulated test environment

## Comparability – human drivers + Autopilot



DRIVER CHARACTERISTICS FOR FTP TEST



- Various Drivers
- Single Driver



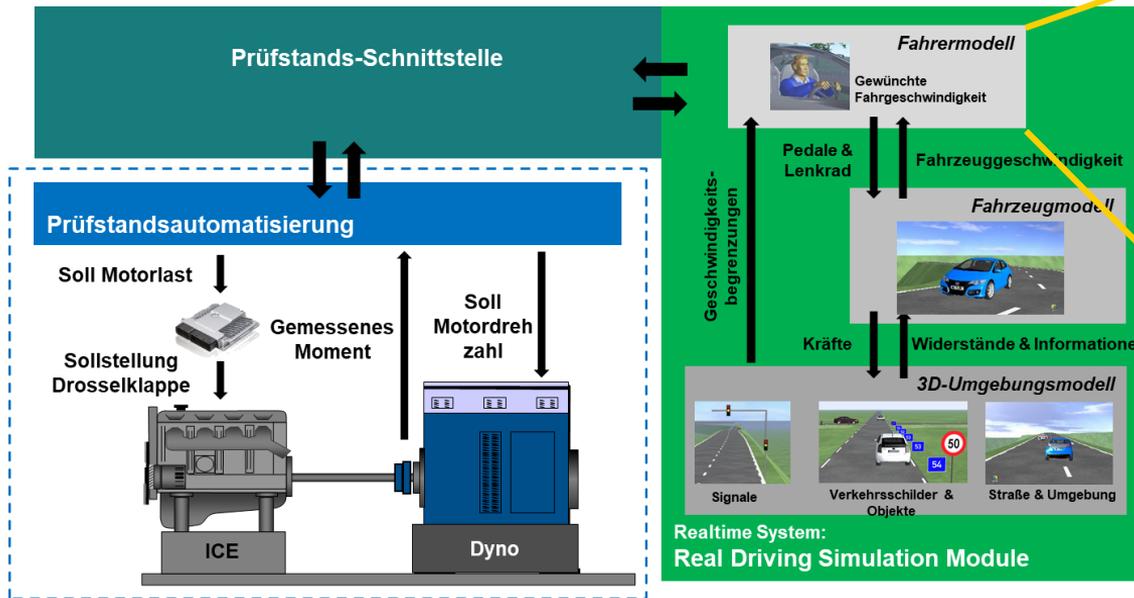
- ▲ AP500S (high accurate drive mode)
- ◆ AP500S (smooth drive mode)



**Pictures:** Courtesy of IPEK, AUDI

# Co-simulated test environment

## Testbed setup & Scenario



IPG CM CarMaker Testbed with  
Stähle DriverModule



Input Driverparameter with  
Autopilot GUI

### Testbed-Setup

CarMaker Testbed  
Stähle DriverModule  
AVL PUMA Automation System

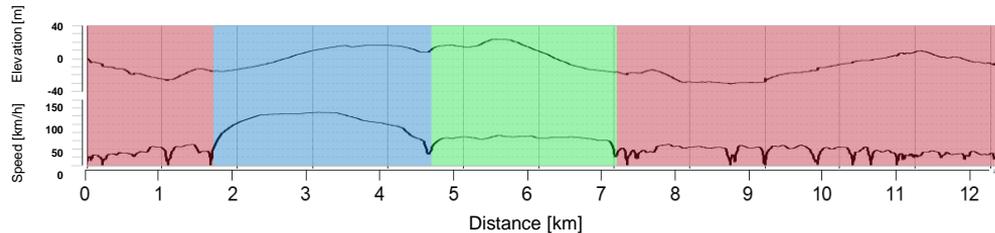
# Co-simulated test environment

## Testbed setup & Scenario



### VKM commuter route profile

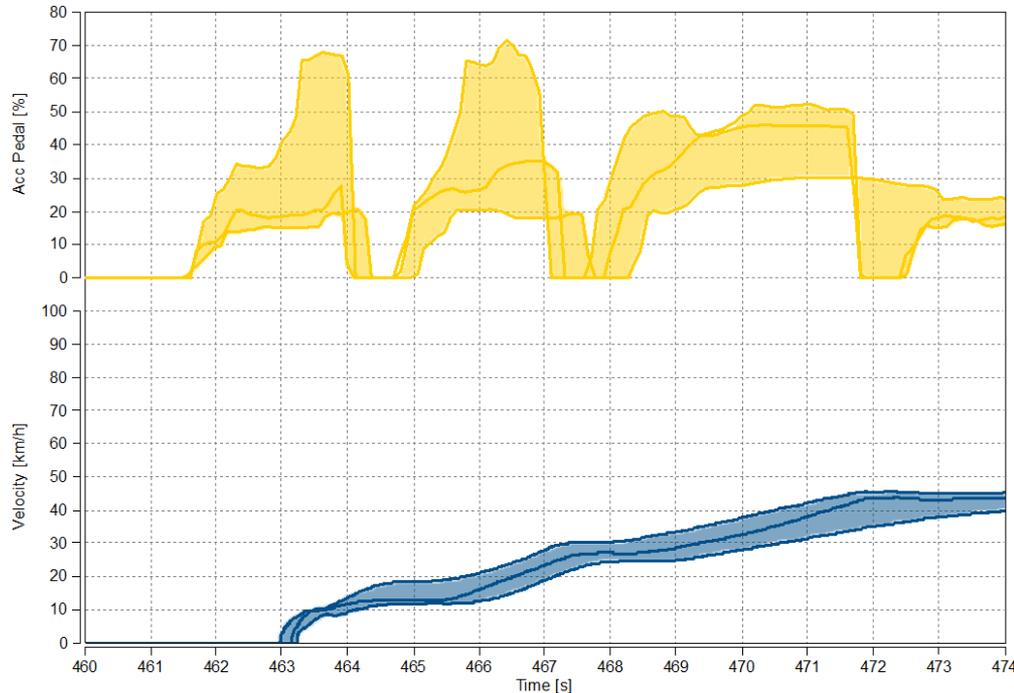
- Driving profile representative for ordinary commuter driving
- Consisting of all speed types regarding RDE



	<i>Urban</i>	<i>Rural</i>	<i>Motorway</i>	<i>Total</i>
<b>Ø Speed (km/h)</b>	23,1	67,7	113,1	32,4
<b>Trip share (%)</b>	59,87	22,21	17,92	100
<b>Distance (km)</b>	7,24	2,69	2,17	12,1

# Results

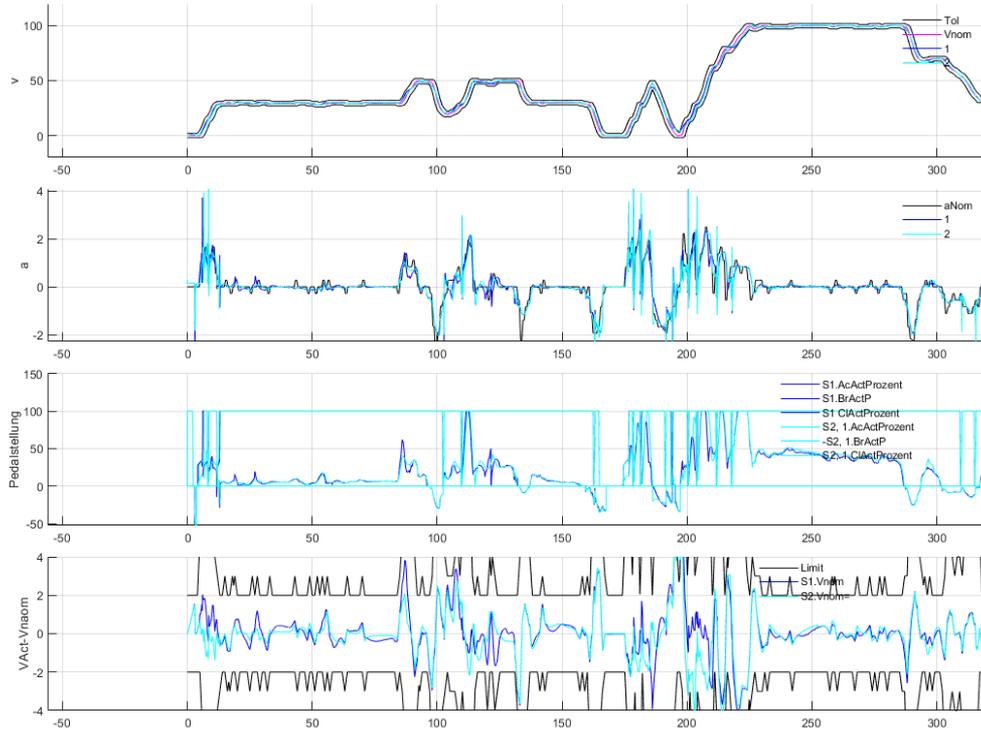
## Observed behavior in RDE tests: Acceleration to ~ 50 km/h



- Different drivers, same maneuver
- Characteristic, pulsative increase in pedal activity
- Interrupted by shifting which leads to variances
- Two types of behavior
  - Quasi-constant pedal position after increase
  - Continuous increase in pedal position

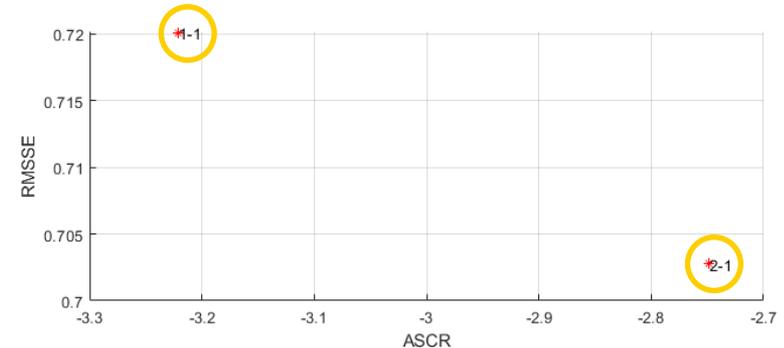
# Results

## Stähle DriverModule integration with CarMaker Testbed



➤ Investigation of 2 different drive style settings (Driver 1 & Driver 2) at EIL-testbed

	RMSSE	ASCR
<b>Driver 1</b>	0.72	-3.22
<b>Driver 2</b>	0.70	-2.75



# Conclusion

- **RDE**: great variability – many interactions
- **Frontloading** with automatable and reproducible tests on **XiL-Testbeds** with **RDE Methodology Toolbox**
- Successful implementation of **CarMaker Testbed** with **Stähle DriverModule** on **PUMA EiL-Testbed**
- Testbed setup shows **great potential regarding RDE testing**
  - Detailed focus on **Driver Influence**:
    - Repeatable driver behavior on testbed
    - Precise driver behavior
    - Different strategies in driving style realizable

# Thank you for your kind attention!

